## **LEADERSHIP**

## Lean Manufacturing & Supply Chain Optimization Principles

- Goals and plans should be known by all and created with the involvement of the organization.
- People must be engaged, involved, and valued in the workplace.
- Know your business. Know how the supply chain works and how day to day work occurs.
- Build capability in your organization and at every level. Your organization's capacity must grow to be competitive.
- Know your losses and prioritize which losses to attack.
- Have predicable, consistent processes or you cannot attack inventory.
- Know where your cash is at every point within the supply chain.
- · Build an organization with a desire to win.
- Leadership must consistently communicate progress versus the goals and objectives of the organization.
- Leadership must address barriers to success. Leaders must actively be involved in helping the organization.
- Create a "visual" workplace; i.e., critical checks are easily seen and measured, goals are clearly measured with visible results for all to see.
- Build an organization that "overcomes'; i.e., will continually improve, will find creative solutions to overcome obstacles to achieving goals.
- Have a 100% employee involvement and 0% loss mentality in your organization.
- Leaders genuinely care for the organization and thank them for their work. The organization knows they are valued and part of the Team.